



## HEMMING TAPE

### DESCRIPTION

- Available in 1/2", 1", 1 1/2" widths x 36 Yards
- Adhesive Type: Double-Sided (Clear polyester substrate with an acrylic adhesive on both sides)
- Adhesive Color: Transparent
- Available with 80# bleached liner standard
- Permanent Bond
- Use where folded edge is desired
- Combine with powertabs, or grommets, or both
- Recommended for use where strength is needed

This double-sided Hemming Tape has excellent temperature range and good adhesion to a wide range of surfaces: metal, paint, glass and low-energy surfaces.

Applications include:

Banner hemming; a cost-efficient permanent alternative to costly banner hemming sewing machines. Bonds to most foams and rubber sponge to make weather seals; gaskets and sound/vibration control surfaces. Excellent adhesion to low-energy surfaces makes it an excellent splicing tape. Excellent resistance to plasticizers and UV light. The use of heat and pressure will help increase the initial bond of the product. Adhesion may build by 50% during the first 24 hours depending on surfaces, heat and pressure, etc...

### SPECIFICATIONS

Tape thickness	0.004"
Liner thickness (80# standard)	0.0045"
Standard color	Transparent
Peel adhesion (Unwind side) ASTM D 3330	88 oz/in width
Peel adhesion (Liner side) ASTM D 3330	96 oz/in width
Shear strength (Unwind side) ASTM D 3654	500 gms/sq in for 7 days/side
Shear strength (Liner Side) ASTM D 3654	500 gms/sq in for 7 days/side
Elongation at breaking	N/A
Installation temperature range	50° F to 150° F
Max operating temperatures	280° F continuous, 350° F intermittent
Adhesive	Acrylic
Storage	2 years @ 72° F, 50% humidity